

BT TOOL HOLDERS

BRIGHT-TOOLS

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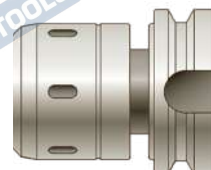
BRIGHT-TOOLS

POWER MILLING CHUCK

强力刀柄的工作原理



High Rigidity
高刚性

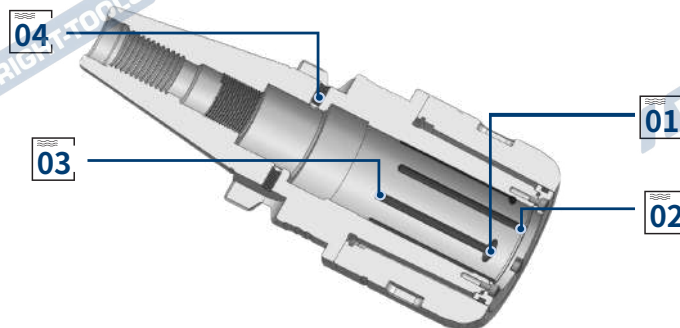


Before Clamping
装夹刀具前



After Clamping
装夹刀具后

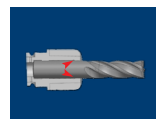
High clamping force
高夹持力



01 Deep groove High clamping force
深槽 增加夹紧力



03 Prevents tool rotation
防止刀具旋转

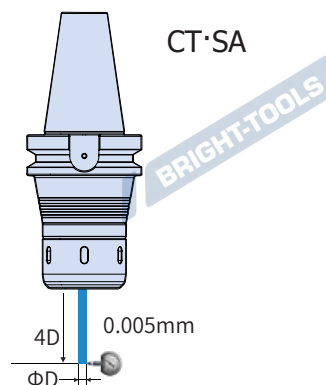
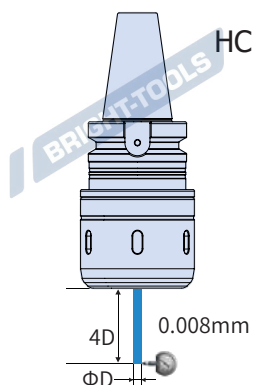


02 Radial notch, prevents tool from slipping out
径向槽深, 防止刀具打滑



04 a ventilation shaft
排气孔

**High precision
高精度**



BT

AD 中心出水



**Rough machining
粗加工**

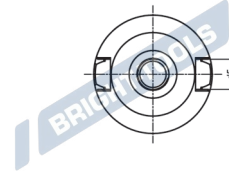
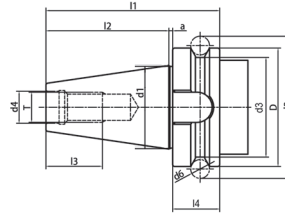
- ✓ Aerospace machining
- ✓ Automotive Mould Machining
- ✓ Energy Equipment Heavy Cutting

- ✓ 航空航天加工
- ✓ 汽车模具加工
- ✓ 能源装备重切削



BT Taper Standard

BT 锥柄标准



Size	D	d1	d2	d3	d4	d5	d6	l1	l2	l3	l4	a	T
BT30	46	31.75	56.03	38	12.5	16.1	8	70.4	48.4	24	20	2	M12*1.75
BT40	63	44.45	75.56	53	17	16.1	10	92.4	65.4	30	25	2	M16*2.0
BT50	100	69.85	118.89	85	25	25.7	15	139.8	101.8	45	35	3	M24*3.0

Taper standard: JIS B 6339

Material: Alloyed case hardened steel

Surface Treatment: Blackening and Bright

Taper tolerance: <AT3

Hardness: HRC 56-60

Carbon depth: 0.8±0.2mm

Surface Roughness: Ra<0.2μm

Balancing: G6.3/15000; G2.5/25000

Cooling: AD; AD/B can be made by request.

BT TOOLING SYSTEM

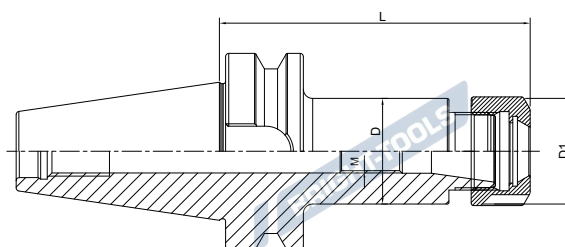
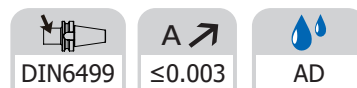
BT 工具系统

ER Collet Chuck.....	D.06
ER 弹簧夹头刀柄	
ER Collet Chuck,Shrot.....	D.11
ER 弹簧夹头刀柄,超短型	
GER Collet Chuck	D.11
GER 弹簧夹头刀柄	
Power Milling Chuck	D.12
强力铣刀柄	
OZ Collet C huck.....	D.15
OZ 夹头刀柄	
TG Collet Chuck	D.15
TG 超强力刀柄	
SKS Collet Chuck.....	D.16
SKS 高速筒夹刀柄	
Pull Back Collet Chuck	D.17
DC 后拉刀柄	
Precision Screw Collet Chuck.....	D.18
NDC 后拉刀柄	
Face Mill Holder.....	D.19
面铣刀柄	
Combi Shell Mill Holder.....	D.23
混合插入式铣刀柄	
End Mill Holder.....	D.24
侧固刀柄	
Morse Taper Adapter.....	D.30
带扁尾莫氏刀柄	
Morse Taper Adapter.....	D.31
带螺纹孔莫氏刀柄	
Tool Holder Adapter Sleeve	D.33
转换刀柄	
Drill Chuck Adapter.....	D.33
钻接杆	
APU Drill Chuck Holder	D.33
APU 钻夹头刀柄	
Precision Drill Chuck Holder.....	D.34
精密钻夹头刀柄	
Quick Change Tapping Chuck.....	D.36
弹性快换攻丝刀柄	
Screw-in Milling Cutter Holder.....	D.33
SOM 锁牙刀柄	
Runout Adjustable Flange Adapter	D.35
可调节精度法兰刀柄	
UM Adjustable.....	D.36
UM调零刀柄	
Boring Bar Blank.....	D.39
基础柄	
Test Arbor.....	D.39
主轴检测棒	
Alignment Tool for ATC Arm	D.40
调整机械用手组合模具	



ER Collet Chuck with UM Nut

ER 弹簧夹头刀柄



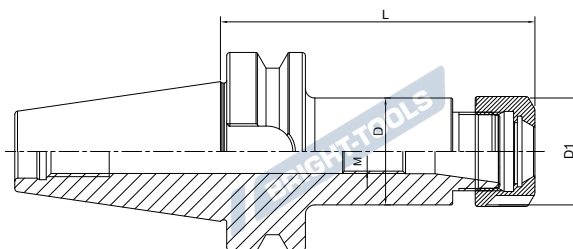
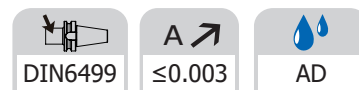
Size	D	D1	L	M	Capacity	RPM
BT30-ER16UM-70	28	32	70	M10	1-10	G2.5/25000
BT30-ER20UM-70	34	35	70	M14*1.5	1-13	G2.5/25000
BT30-ER25-70	42	42	70	M18*1.5	2-16	G2.5/25000
BT30-ER32-70	40	50	70	M18*1.5	2-20	G2.5/25000
BT30-ER40-70	45	63	70	M18*1.5	3-26	G2.5/25000
BT30-ER16UM-100	28	32	100	M10	1-10	G2.5/25000
BT30-ER20UM-100	34	35	100	M14*1.5	1-13	G2.5/25000
BT30-ER25-100	42	42	100	M18*1.5	2-16	G2.5/25000
BT30-ER32-100	40	50	100	M22*1.5	2-20	G2.5/25000
BT40-ER16UM-70	28	32	70	M10	1-10	G2.5/25000
BT40-ER20UM-70	34	35	70	M14*1.5	1-13	G2.5/25000
BT40-ER25-70	42	42	70	M18*1.5	2-16	G2.5/25000
BT40-ER32-70	50	50	70	M22*1.5	2-20	G2.5/25000
BT40-ER40-80	50	63	80	M28*1.5	3-26	G2.5/25000
BT40-ER16UM-100	28	32	100	M10	1-10	G2.5/25000
BT40-ER20UM-100	34	35	100	M14*1.5	1-13	G2.5/25000
BT40-ER25-100	42	42	100	M18*1.5	2-16	G2.5/25000
BT40-ER32-100	50	50	100	M22*1.5	2-20	G2.5/25000
BT40-ER40-100	50	63	100	M28*1.5	3-26	G2.5/25000
BT40-ER16UM-160	28	32	160	M10	1-10	G2.5/25000
BT40-ER20UM-160	34	35	160	M14*1.5	1-13	G2.5/25000
BT40-ER25-160	42	42	160	M18*1.5	2-16	G2.5/25000
BT40-ER32-160	50	50	160	M22*1.5	2-20	G2.5/25000
BT40-ER40-160	50	63	160	M28*1.5	3-26	G2.5/25000
BT40-ER16UM-200	28	32	200	M10	1-10	G6.3/15000
BT40-ER20UM-200	34	35	200	M14*1.5	1-13	G6.3/15000
BT40-ER25-200	42	42	200	M18*1.5	2-16	G6.3/15000
BT40-ER32-200	50	50	200	M22*1.5	2-20	G6.3/15000
BT40-ER40-200	50	63	200	M28*1.5	3-26	G6.3/15000

AD/B Customized

AD/B 可定制

ER Collet Chuck with UM Nut

ER 弹簧夹头刀柄



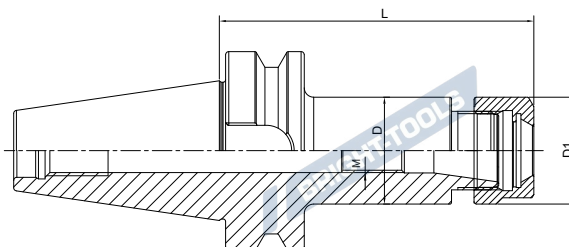
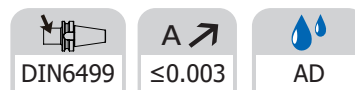
Size	D	D1	L	M	Capacity	RPM
BT50-ER16UM-70	28	32	70	M10	1-10	G6.3/15000
BT50-ER20UM-70	34	35	70	M14*1.5	1-13	G6.3/15000
BT50-ER25-70	42	42	70	M18*1.5	2-16	G6.3/15000
BT50-ER32-70	40	50	70	M22*1.5	2-20	G6.3/15000
BT50-ER40-80	63	63	80	M28*1.5	3-26	G6.3/15000
BT50-ER50-100	64	78	100	M36*1.5	6-34	G6.3/15000
BT50-ER16UM-100	28	32	100	M10	1-10	G6.3/15000
BT50-ER20UM-100	34	35	100	M14*1.5	1-13	G6.3/15000
BT50-ER25-100	42	42	100	M18*1.5	2-16	G6.3/15000
BT50-ER32-100	50	50	100	M22*1.5	2-20	G6.3/15000
BT50-ER40-100	63	63	100	M28*1.5	3-26	G6.3/15000
BT50-ER16UM-160	28	32	160	M10	1-10	G6.3/15000
BT50-ER20UM-160	34	35	160	M14*1.5	1-13	G6.3/15000
BT50-ER25-160	42	42	160	M18*1.5	2-16	G6.3/15000
BT50-ER32-160	50	50	160	M22*1.5	2-20	G6.3/15000
BT50-ER40-160	63	63	160	M28*1.5	3-26	G6.3/15000
BT50-ER16UM-200	28	32	200	M10	1-10	G6.3/15000
BT50-ER20UM-200	34	35	200	M14*1.5	1-13	G6.3/15000
BT50-ER25-200	42	42	200	M18*1.5	2-16	G6.3/15000
BT50-ER32-200	50	50	200	M22*1.5	2-20	G6.3/15000
BT50-ER40-200	63	63	200	M28*1.5	3-26	G6.3/15000
BT50-ER25-250	42	42	250	M18*1.5	2-16	G6.3/15000
BT50-ER32-250	50	50	250	M22*1.5	2-20	G6.3/15000
BT50-ER40-250	63	63	250	M28*1.5	3-26	G6.3/15000
BT50-ER25-300	42	42	300	M18*1.5	2-16	G6.3/15000
BT50-ER32-300	50	50	300	M22*1.5	2-20	G6.3/15000
BT50-ER40-300	63	63	300	M28*1.5	3-26	G6.3/15000
BT60-ER32-100	50	50	100	M22*1.5	2-20	G6.3/15000
BT60-ER40-100	63	63	100	M28*1.5	3-26	G6.3/15000
BT60-ER50-100	64	78	100	M36*1.5	6-34	G6.3/15000
BT60-ER32-160	50	50	160	M22*1.5	2-20	G6.3/15000
BT60-ER40-160	63	63	160	M28*1.5	3-26	G6.3/15000
BT60-ER50-160	64	78	160	M36*1.5	6-34	G6.3/15000

AD/B Customized

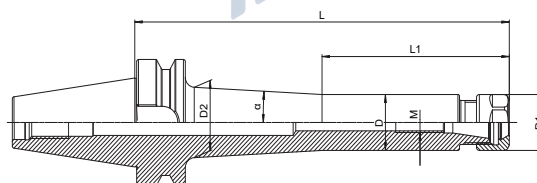
AD/B 可定制

ER Collet Chuck with Hex Nut

ER 弹簧夹头刀柄



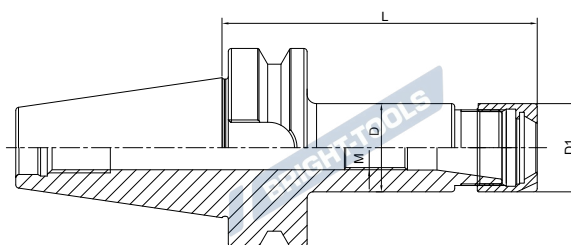
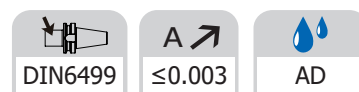
Size	D	D1	L	M	Capacity	RPM
BT30-ER16-70	28	28	70	M10	1-10	G2.5/25000
BT30-ER20-70	34	34	70	M14*1.5	1-13	G2.5/25000
BT30-ER16-100	28	28	100	M10	1-10	G2.5/25000
BT30-ER20-100	34	34	100	M14*1.5	1-13	G2.5/25000
BT40-ER16-70	28	28	70	M10	1-10	G2.5/25000
BT40-ER20-70	34	34	70	M14*1.5	1-13	G2.5/25000
BT40-ER16-100	28	28	100	M10	1-10	G2.5/25000
BT40-ER20-100	34	34	100	M14*1.5	1-13	G2.5/25000
BT40-ER16-160	28	28	160	M10	1-10	G2.5/25000
BT40-ER20-160	34	34	160	M14*1.5	1-13	G2.5/25000
BT40-ER20-200	34	34	200	M14*1.5	1-13	G6.3/15000
BT50-ER16-70	28	28	70	M10	1-10	G6.3/15000
BT50-ER20-70	34	34	70	M14*1.5	1-13	G6.3/15000
BT50-ER16-100	28	28	100	M10	1-10	G6.3/15000
BT50-ER20-100	34	34	100	M14*1.5	1-13	G6.3/15000
BT50-ER16-160	28	28	160	M10	1-10	G6.3/15000
BT50-ER20-160	34	34	160	M14*1.5	1-13	G6.3/15000
BT50-ER20-200	34	34	200	M14*1.5	1-13	G6.3/15000



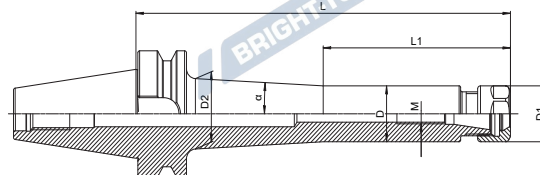
Size	D	D1	D2	L	L1	α	M	Capacity	RPM
BT40-ER16A-160T	28	28	34.1	160	70	3	M10	1-10	G2.5/25000
BT40-ER16A-200T	28	28	35.16	200	100	3	M10	1-10	G2.5/25000
BT50-ER16A-160T	28	28	38.05	160	60	5	M10	1-10	G6.3/15000
BT50-ER16A-200T	28	28	41.55	200	80	5	M10	1-10	G6.3/15000

ER Collet Chuck with Mini Nut

ER 弹簧夹头刀柄

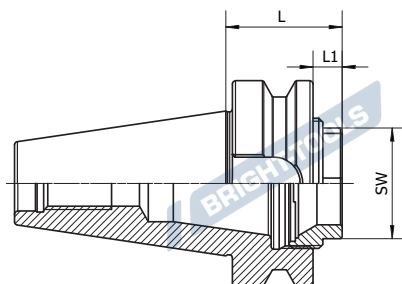
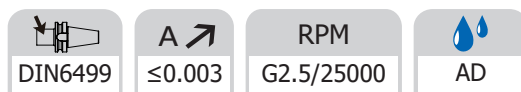


Size	D	D1	L	M	Capacity	RPM
BT30-ER11M-70	16	16	70	M6	1-7	G2.5/25000
BT30-ER16M-70	22	22	70	M10	1-10	G2.5/25000
BT40-ER11M-70	16	16	70	M6	1-7	G2.5/25000
BT40-ER16M-70	22	22	70	M10	1-10	G2.5/25000
BT40-ER20M-70	28	28	70	M14*1.5	1-13	G2.5/25000
BT40-ER25M-70	35	35	70	M18*1.5	2-16	G2.5/25000
BT40-ER11M-100	16	16	100	M6	1-7	G2.5/25000
BT40-ER16M-100	22	22	100	M10	1-10	G2.5/25000
BT40-ER20M-100	28	28	100	M14*1.5	1-13	G2.5/25000
BT40-ER25M-100	35	35	100	M18*1.5	2-16	G2.5/25000
BT40-ER20M-160	28	28	160	M14*1.5	1-13	G2.5/25000
BT40-ER25M-160	35	35	160	M18*1.5	2-16	G2.5/25000
BT50-ER16M-100	22	22	100	M10	1-10	G6.3/15000
BT50-ER20M-100	28	28	100	M14*1.5	1-13	G6.3/15000
BT50-ER25M-100	35	35	100	M18*1.5	2-16	G6.3/15000
BT50-ER20M-160	28	28	160	M14*1.5	1-13	G6.3/15000
BT50-ER25M-160	35	35	160	M18*1.5	2-16	G6.3/15000



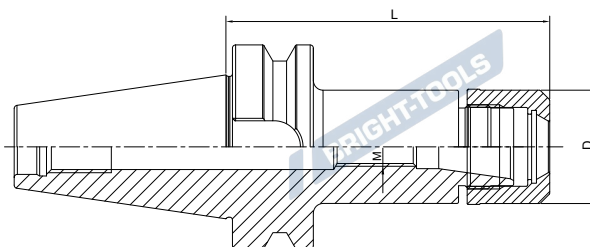
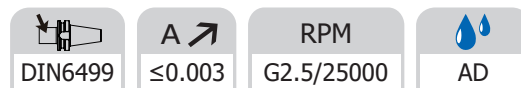
Size	D	D1	D2	L	L1	α	M	Capacity	RPM
BT40-ER11M-160T	16	16	25.75	160	70	5	M6	1-7	G2.5/25000
BT40-ER16M-160T	22	22	29.13	160	70	3.5	M10	1-10	G2.5/25000
BT40-ER16M-200T	22	22	31.58	200	90	3.5	M10	1-10	G2.5/25000
BT50-ER16M-160T	22	22	27.51	160	60	3	M10	1-10	G6.3/15000
BT50-ER16M-200T	22	22	29.6	200	80	3	M10	1-10	G6.3/15000

ER Collet Chuck, Shrot ER 弹簧夹头刀柄, 超短型



Size	SW	L	L1
BT40-ER25-36	27	36	9
BT40-ER32-36	34	36	9

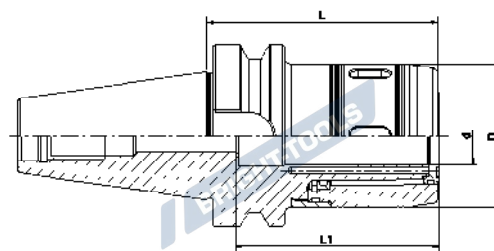
ER Collet Chuck with GER Nut GER 弹簧夹头刀柄



Size	D	L	M	Capacity
BT30-GER16-70	27	70	M10	1-10
BT30-GER20-70	30	70	M14*1.5	1-13
BT30-GER25-70	40	70	M18*1.5	2-16
BT30-GER32-70	48	70	M22*1.5	2-20
BT40-GER16-70	27	70	M10	1-10
BT40-GER20-70	30	70	M14*1.5	1-13
BT40-GER25-70	40	70	M18*1.5	2-16
BT40-GER32-70	48	70	M22*1.5	2-20
BT40-GER16-100	27	100	M10	1-10
BT40-GER20-100	30	100	M14*1.5	1-13
BT40-GER25-100	40	100	M18*1.5	2-16
BT40-GER32-100	48	100	M22*1.5	2-20
BT50-GER16-100	27	100	M10	1-10
BT50-GER20-100	30	100	M14*1.5	1-13
BT50-GER25-100	40	100	M18*1.5	2-16
BT50-GER32-100	48	100	M22*1.5	2-20

Power Milling Chuck

强力铣刀柄



Size	d	D	L	L1	Capacity
BT30-HC20-80	20	50	80	73	3-16; 20
BT30-HC25-90	25	59	90	68	3-20; 25
BT30-HC32-110	32	72	110	77	3-25; 32
BT40-HC20-90	20	50	90	73	3-16; 20
BT40-HC25-100	25	59	100	78	3-20; 25
BT40-HC32-90	32	72	90	77	3-25; 32
BT40-HC32-105	32	72	105	77	3-25; 32
BT40-HC32-165	32	72	165	77	3-25; 32
BT40-HC42-130	42	99	130	91	3-32; 42
BT50-HC20-105	20	50	105	73	3-16; 20
BT50-HC25-105	25	59	105	78	3-20; 25
BT50-HC32-110	32	72	110	77	3-25; 32
BT50-HC42-110	42	99	110	107	3-32; 42
BT50-HC32-165	32	72	165	77	3-25; 32
BT50-HC32-200	32	72	200	77	3-25; 32
BT50-HC32-250	32	72	250	77	3-25; 32
BT50-HC32-300	32	72	300	77	3-25; 32
BT60-HC32-130	32	72	130	77	3-25; 32
BT60-HC42-130	42	99	130	91	3-32; 42

BT

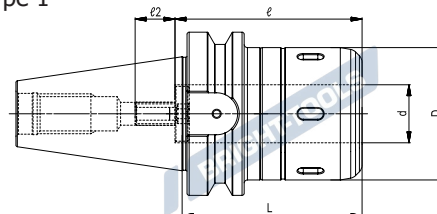
Power Milling Chuck 强力铣刀柄

NEW

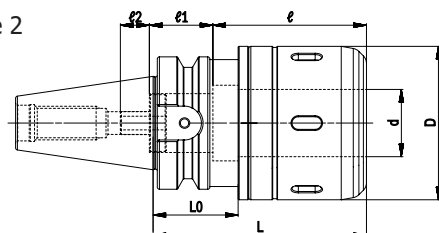
A ↗
≤0.005


AD

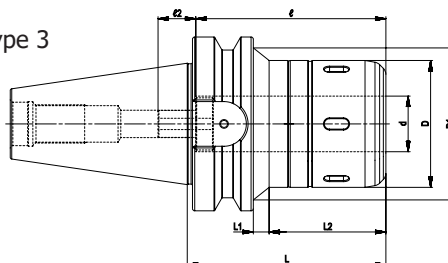

Type 1



Type 2



Type 3



Size	Type	d	D	D1	L	L1	L2	ℓ	ℓ1	ℓ2	d1	L0	G
BT30-CT16SA-90	1	16	45	-	90	-	-	65	-	15	-	-	M10
BT30-CT20SA-90	2	20	52	-	90	-	-	80	-	15	-	40	M12
BT30-CT25SA-90	2	25	61	-	90	-	-	80	-	15	-	31	M12
BT40-CT16SA-90	1	16	45	-	90	-	-	65	-	15	-	-	M10
BT40-CT20SA-90	1	20	52	-	90	-	-	80	-	15	-	-	M12
BT40-CT25SA-90	1	25	61	-	90	-	-	80	-	15	-	-	M12
BT40-CT25SA-105	1	25	61	-	105	-	-	80	-	15	-	-	M12
BT40-CT32SA-90	2	32	73	-	90	-	-	76	32	17	26	31	M18
BT40-CT32SA-105	2	32	73	-	105	-	-	85	23	17	26	44	M18
BT40-CT32SA-135	2	32	73	-	135	-	-	120	-	17	-	69	M18

Power Milling Chuck 强力铣刀柄

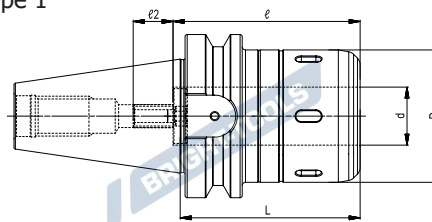
NEW

A ↗
≤0.005

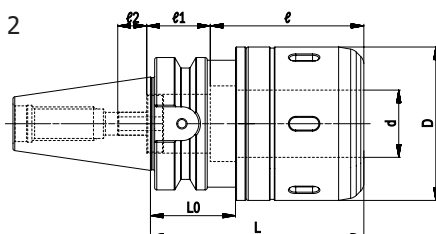
AD



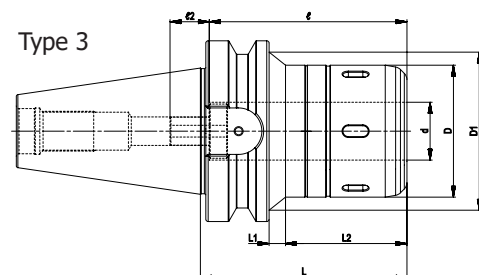
Type 1



Type 2



Type 3

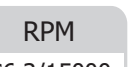


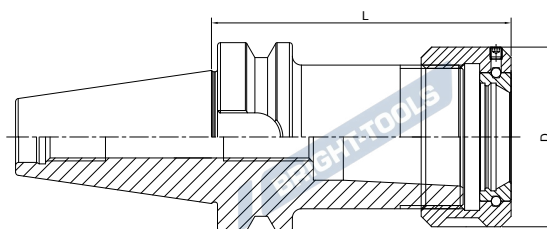
Size	Type	d	D	D1	L	L1	L2	ℓ	ℓ1	ℓ2	d1	L0	G
BT50-CT16SA-90	3	16	45	58	90	7	45	65	-	20	-	-	M10
BT50-CT20SA-90	3	20	52	65	90	7	45	80	-	15	-	-	M12
BT50-CT20SA-105	3	20	52	70	105	9	58	80	-	15	-	-	M12
BT50-CT20SA-135	3	20	52	73	135	39	58	80	-	15	-	-	M12
BT50-CT20SA-165	3	20	52	73	165	69	58	80	-	15	-	-	M12
BT50-CT25SA-105	3	25	61	82	105	11	56	80	-	15	-	-	M12
BT50-CT25SA-135	3	25	61	83	135	41	56	80	-	15	-	-	M12
BT50-CT25SA-165	3	25	61	86	165	71	56	80	-	15	-	-	M12
BT50-CT32SA-110	1	32	73	-	110	-	-	120	-	20	-	-	M18
BT50-CT32SA-135	3	32	73	88	135	41	56	120	-	20	-	-	M18
BT50-CT32SA-165	3	32	73	86	165	71	56	120	-	20	-	-	M18
BT50-CT32SA-200	3	32	73	88	200	106	56	120	-	20	-	-	M18
BT50-CT32SA-250	3	32	73	88	250	156	56	120	-	20	-	-	M18
BT50-CT32SA-300	3	32	73	88	300	206	56	120	-	20	-	-	M18
BT50-CT32SA-350	3	32	73	88	350	256	56	120	-	20	-	-	M18
BT50-CT32SA-400	3	32	73	88	400	306	56	120	-	20	-	-	M18
BT50-CT32SA-450	3	32	73	88	450	356	56	120	-	20	-	-	M18
BT50-CT42SA-105	1	42	88	-	105	-	-	120	-	20	-	-	M18
BT50-CT42SA-135	1	42	88	-	135	-	-	120	-	20	-	-	M18
BT50-CT42SA-165	1	42	88	-	165	-	-	120	-	20	-	-	M18
BT50-CT42SA-200	1	42	88	-	200	-	-	120	-	20	-	-	M18
BT50-CT42SA-250	1	42	88	-	250	-	-	120	-	20	-	-	M18
BT50-CT42SA-300	1	42	88	-	300	-	-	120	-	20	-	-	M18
BT60-CT32SA-135	3	32	73	88	135	31	56	120	-	20	-	-	M18
BT60-CT42SA-135	3	42	88	110	135	31	56	120	-	20	-	-	M18

BT

OZ Collet Chuck

OZ 夹头刀柄

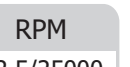
 DIN6391	 A $\nearrow$ ≤ 0.005	 RPM G6.3/15000	 AD
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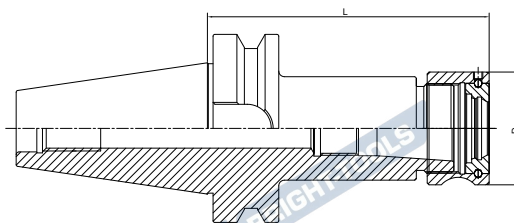


Size	D	L	Capacity
BT30-OZ16-70	43	70	3-16
BT30-OZ25-80	60	80	3-25
BT40-OZ16-70	43	70	3-16
BT40-OZ25-70	60	70	3-25
BT40-OZ32-80	72	80	6-32
BT50-OZ25-85	60	85	3-25
BT50-OZ32-90	72	90	6-32

TG Collet Chuck

TG 超强力刀柄

 A $\nearrow$ ≤ 0.005	 RPM G2.5/25000	 AD
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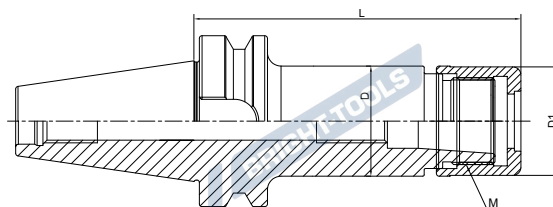


Size	D	L	Collet	Capacity
BT40-TG75-70	50	70	TG 75	2-20
BT40-TG100-80	60	80	TG 100	3-25
BT40-TG100-100	60	100	TG 100	3-25
BT40-TG100-150	60	150	TG 100	3-25
BT50-TG100-90	60	90	TG 100	3-25
BT50-TG100-150	60	150	TG 100	3-25

High Speed SKS Collet Chuck

SKS 高速筒夹刀柄

A ↗	RPM	AD
≤0.003	G2.5/25000	



Size	D	D1	L	Capacity	M
BT30-SKS10-60	27.5	27	60	2-10	M21.5*1
BT30-SKS16-60	40.6	40	60	3-16	M32*1.5
BT30-SKS10-90	27.5	27	90	2-10	M21.5*1
BT30-SKS16-90	40.6	40	90	3-16	M32*1.5
BT40-SKS10-60	27.5	27	60	2-10	M21.5*1
BT40-SKS16-70	40.6	40	70	3-16	M32*1.5
BT40-SKS10-90	27.5	27	90	2-10	M21.5*1
BT40-SKS16-90	40.6	40	90	3-16	M32*1.5
BT40-SKS20-90	48.5	48	90	2-20	M40*1
BT40-SKS25-90	55	55	90	6-25	M45*1.5
BT40-SKS10-120	27.5	27	120	2-10	M21.5*1
BT40-SKS16-120	40.6	40	120	3-16	M32*1.5
BT40-SKS20-120	48.5	48	120	2-20	M40*1
BT40-SKS25-120	55	55	120	6-25	M45*1.5
BT50-SK10-100	27.5	27	100	2-10	M21.5*1
BT50-SK16-100	40.6	40	100	3-16	M32*1.5
BT50-SKS10-120	27.5	27	120	2-10	M21.5*1
BT50-SKS16-120	40.6	40	120	3-16	M32*1.5
BT50-SKS10-165	27.5	27	165	2-10	M21.5*1
BT50-SKS16-165	40.6	40	165	3-16	M32*1.5

BT

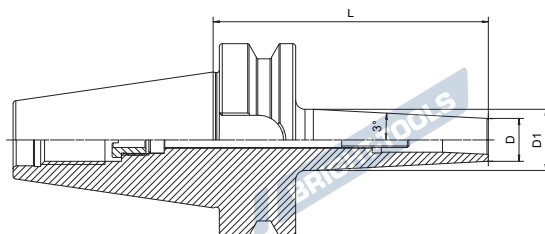
Pull Back Collet Chuck

DC 后拉刀柄

A ↗
≤0.003

RPM
G2.5/25000

AD



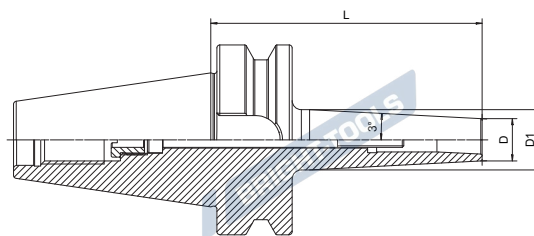
Size	D	D1	L	Capacity
BT30-DC06-60	14	17.4	60	1-6
BT30-DC06-90	14	20.6	90	1-6
BT30-DC06-120	14	23.7	120	1-6
BT30-DC06-150	14	26.8	150	1-6
BT30-DC08-60	22	25.5	60	1-10
BT30-DC08-90	22	28.5	90	1-10
BT30-DC08-120	22	31.7	120	1-10
BT30-DC08-150	22	34.8	150	1-10
BT30-DC12-80	32	37.5	80	1-12
BT30-DC12-90	32	38.5	90	1-12
BT30-DC12-120	32	40	120	1-12
BT50-DC12-150	32	40	150	1-12
BT40-DC06-60	14	16.9	60	1-6
BT40-DC06-90	14	20	90	1-6
BT40-DC06-120	14	23.2	120	1-6
BT40-DC06-150	14	26.3	150	1-6
BT40-DC08-60	22	24.9	60	1-10
BT40-DC08-90	22	28	90	1-10
BT40-DC08-120	22	31.2	120	1-10
BT40-DC08-150	22	34.3	150	1-10
BT40-DC08-200	22		200	1-10
BT40-DC12-90	32	38	90	1-12
BT40-DC12-100	32	39.1	100	1-12
BT40-DC12-120	32	41.2	120	1-12
BT40-DC12-150	32	44.3	150	1-12
BT40-DC12-200	32		200	1-12

Pull Back Collet Chuck

DC 后拉刀柄



A ↗ ≤0.003	RPM G2.5/25000	AD
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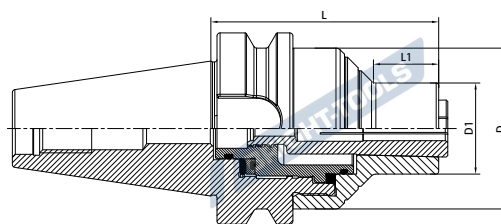
Size	D	D1	L	Capacity
BT50-DC06-90	14	18.6	90	1-6
BT50-DC06-120	14	21.8	120	1-6
BT50-DC06-150	14	24.9	150	1-6
BT50-DC08-90	22	26.6	90	1-10
BT50-DC08-120	22	29.8	120	1-10
BT50-DC08-150	22	32.9	150	1-10
BT50-DC08-200	22		200	1-10
BT50-DC12-90	32	36.6	90	1-12
BT50-DC12-120	32	39.8	120	1-12
BT50-DC12-150	32	42.9	150	1-12
BT50-DC12-200	32		200	1-12

Precision Screw Collet Chuck NDC 后拉刀柄

A ↗
≤0.003

RPM
G2.5/25000

AD



Size	D	D1	L	L1
BT40-NDC14-75	53	30	75	21.5
BT40-NDC14-120	53	30	120	66.5
BT40-NDC14-150	53	30	150	88
BT40-NDC20-75	63	40	75	22
BT40-NDC20-120	63	40	120	66.6
BT40-NDC20-150	63	40	150	96.6
BT40-NDC32-115	63	63	115	88
BT50-NDC20-115	63	40	115	22
BT50-NDC20-130	63	40	130	22
BT50-NDC20-160	63	40	160	66.6
BT50-NDC32-150	70	70	150	112

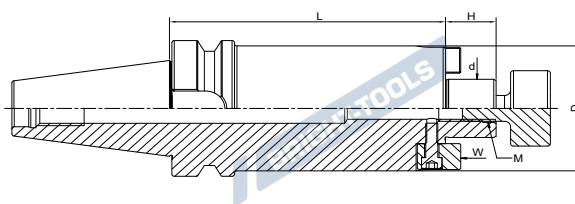
Face Mill Holder Inch

英制面铣刀柄

A ↗
≤0.005

RPM
G6.3/15000

AD

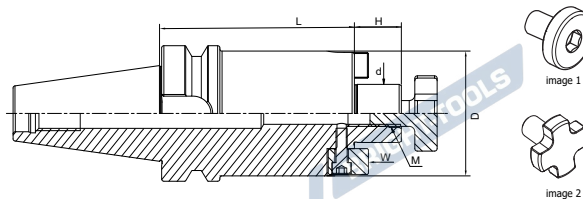
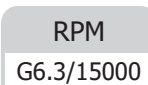
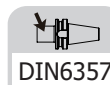


Size	d	L	D	H	M
BT40-FMA3/4"-40	3/4"	40	44.45	17.45	3/8-24
BT40-FMA1"-40	1"	40	57.15	17.45	1/2-20
BT40-FMA1-1/4"-50	1-1/4"	50	69.85	17.45	5/8-18
BT40-FMA1-1/2"-50	1-1/2"	50	78	23.87	3/4-16
BT40-FMA3/4"-100	3/4"	100	44.45	17.45	3/8-24
BT40-FMA1"-100	1"	100	57.15	17.45	1/2-20
BT40-FMA1-1/4"-100	1-1/4"	100	69.85	17.45	5/8-18
BT40-FMA1-1/2"-100	1-1/2"	100	78	23.87	3/4-16
BT40-FMA3/4"-150	3/4"	150	44.45	17.45	3/8-24
BT40-FMA1"-150	1"	150	57.15	17.45	1/2-20
BT40-FMA1-1/4"-150	1-1/4"	150	69.85	17.45	5/8-18
BT40-FMA1-1/2"-150	1-1/2"	150	78	23.87	3/4-16
BT50-FMA3/4"-40	3/4"	40	44.45	17.45	3/8-24
BT50-FMA1"-40	1"	40	57.15	17.45	1/2-20
BT50-FMA1-1/4"-50	1-1/4"	50	69.85	17.45	5/8-18
BT50-FMA1-1/2"-50	1-1/2"	50	78	23.87	3/4-16
BT50-FMA3/4"-100	3/4"	100	44.45	17.45	3/8-24
BT50-FMA1"-100	1"	100	57.15	17.45	1/2-20
BT50-FMA1-1/4"-100	1-1/4"	100	69.85	17.45	5/8-18
BT50-FMA1-1/2"-100	1-1/2"	100	78	23.87	3/4-16
BT50-FMA3/4"-150	3/4"	150	44.45	17.45	3/8-24
BT50-FMA1"-150	1"	150	57.15	17.45	1/2-20
BT50-FMA1-1/4"-150	1-1/4"	150	69.85	17.45	5/8-18
BT50-FMA1-1/2"-150	1-1/2"	150	78	23.87	3/4-16

BT

Face Mill Holder

面铣刀柄

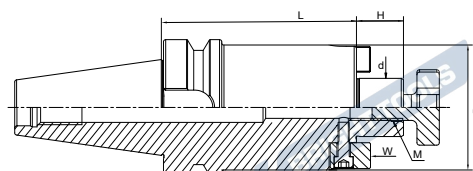
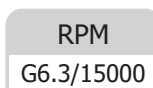
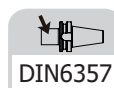


Size	d	L	D	H	M	W
BT30-FMB16-40	16	40	38	17	M8	8
BT30-FMB22-40	22	40	48	19	M10	10
BT30-FMB27-40	27	40	58	21	M12	12
BT30-FMB32-50	32	50	78	24	M16	14
BT40-FMB16-40	16	40	38	17	M8	8
BT40-FMB22-40	22	40	48	19	M10	10
BT40-FMB27-40	27	40	58	21	M12	12
BT40-FMB32-50	32	50	78	24	M16	14
BT40-FMB22-60	22	60	48	19	M10	10
BT40-FMB27-60	27	60	58	21	M12	12
BT40-FMB32-60	32	60	78	24	M16	14
BT40-FMB16-100	16	100	38	17	M8	8
BT40-FMB22-100	22	100	48	19	M10	10
BT40-FMB27-100	27	100	58	21	M12	12
BT40-FMB32-100	32	100	78	24	M16	14
BT40-FMB16-160	16	160	38	17	M8	8
BT40-FMB22-160	22	160	48	19	M10	10
BT40-FMB27-160	27	160	58	21	M12	12
BT40-FMB32-160	32	160	78	24	M16	14
BT40-FMB22-200	22	200	48	19	M10	10
BT40-FMB27-200	27	200	58	21	M12	12
BT40-FMB32-200	32	200	78	24	M16	14
BT40-FMB22-250	22	250	48	19	M10	10
BT40-FMB22-300	22	300	48	19	M10	10

Face mill holder is with retaining screw (image 2) except China, it is with universal screw (image 1) in China.
 中国市场面铣刀柄标配圆头螺钉 (图 1), 其他国家标配十字花螺钉 (图 2).

AD/B Customized
 AD/B 可定制

Face Mill Holder 面铣刀柄

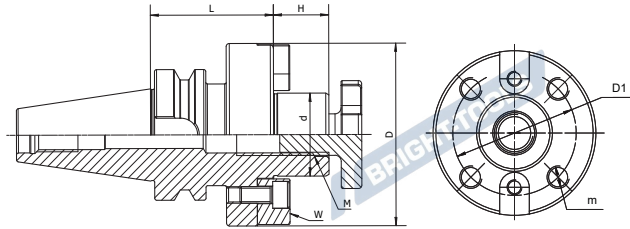
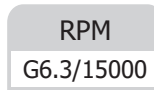


Size	d	L	D	H	M	W
BT50-FMB16-40	16	40	38	17	M8	8
BT50-FMB22-40	22	40	48	19	M10	10
BT50-FMB27-40	27	40	58	21	M12	12
BT50-FMB32-50	32	50	78	24	M16	14
BT50-FMB22-60	22	60	48	19	M10	10
BT50-FMB27-60	27	60	58	21	M12	12
BT50-FMB32-60	32	60	78	24	M16	14
BT50-FMB16-100	16	100	38	17	M8	8
BT50-FMB22-100	22	100	48	19	M10	10
BT50-FMB27-100	27	100	58	21	M12	12
BT50-FMB32-100	32	100	78	24	M16	14
BT50-FMB22-160	22	160	48	19	M10	10
BT50-FMB27-160	27	160	58	21	M12	12
BT50-FMB32-160	32	160	78	24	M16	14
BT50-FMB22-200	22	200	48	19	M10	10
BT50-FMB27-200	27	200	58	21	M12	12
BT50-FMB32-200	32	200	78	24	M16	14
BT50-FMB22-250	22	250	48	19	M10	10
BT50-FMB27-250	27	250	58	21	M12	12
BT50-FMB32-250	32	250	78	24	M16	14
BT50-FMB22-300	22	300	48	19	M10	10
BT50-FMB27-300	27	300	58	21	M12	12
BT50-FMB32-300	32	300	78	24	M16	14
BT50-FMB22-100	22	100	60	19	M10	10
BT50-FMB22-150	22	150	60	19	M10	10
BT50-FMB22-200	22	200	60	19	M10	10
BT50-FMB22-250	22	250	60	19	M10	10
BT50-FMB22-300	22	300	60	19	M10	10
BT60-FMB22-100	22	100	48	19	M10	10
BT60-FMB27-100	27	100	58	21	M12	12
BT60-FMB32-100	32	100	78	24	M16	14
BT60-FMB22-160	22	160	48	19	M10	10

BT

Face Mill Holder

面铣刀柄



Size	d	L	D	D1	H	M	W	m
BT40-FMB40-50	40	50	88	66.7	27	M20	16	M12
BT40-FMB40-60	40	60	88	66.7	27	M20	16	M12
BT40-FMB40-100	40	100	88	66.7	27	M20	16	M12
BT40-FMB40-200	40	200	88	66.7	27	M20	16	M12
BT50-FMB40-50	40	50	88	66.7	27	M20	16	M12
BT50-FMB40-60	40	60	88	66.7	27	M20	16	M12
BT50-FMB40-100	40	100	88	66.7	27	M20	16	M12
BT50-FMB40-160	40	160	88	66.7	27	M20	16	M12
BT50-FMB40-200	40	200	88	66.7	27	M20	16	M12
BT50-FMB40-250	40	250	88	66.7	27	M20	16	M12
BT50-FMB40-300	40	300	88	66.7	27	M20	16	M12
BT50-FMB60-75	60	75	129	101.6	25	M30	25.4	M16
BT60-FMB40-100	40	100	88	66.7	27	M20	16	M12
BT60-FMB60-75	60	75	129	101.6	25	M30	25.4	M16

FMB40 tool holder is with one retaining screw (image 2) . but it is with one universal screw (image 1) in China.

FMB40 刀柄中国市场面铣刀柄标配圆头螺钉 (图 1)，其他国家标配十字花螺钉 (图 2).

FMB60 tool holder with 4 cap screws only.

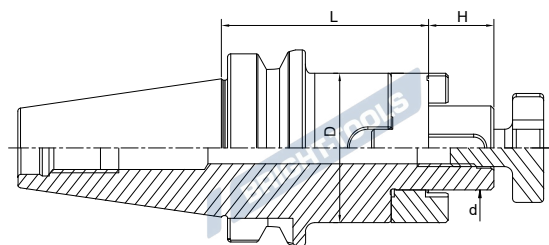
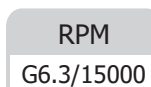
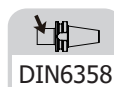
FMB60 刀柄标配 4 个内六角螺钉 .

AD/B Customized

AD/B 可定制

Combi Shell Mill Holder

混合插入式铣刀柄

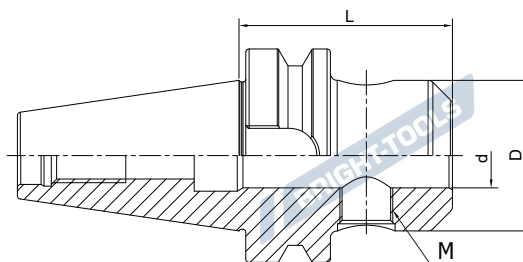


Size	d	D	H	L
BT40-SEMC16-55	16	32	17	55
BT40-SEMC22-55	22	40	19	55
BT40-SEMC27-55	27	48	21	55
BT40-SEMC32-60	32	58	24	60
BT40-SEMC40-60	40	70	27	60
BT40-SEMC16-100	16	32	17	100
BT40-SEMC22-100	22	40	19	100
BT40-SEMC27-100	27	48	21	100
BT40-SEMC32-100	32	58	24	100
BT40-SEMC40-100	40	70	27	100
BT40-SEMC16-160	16	32	17	160
BT40-SEMC22-160	22	40	19	160
BT40-SEMC27-160	27	48	21	160
BT40-SEMC32-160	32	58	24	160
BT40-SEMC40-160	40	70	27	160
BT50-SEMC16-70	16	32	17	70
BT50-SEMC22-70	22	40	19	70
BT50-SEMC27-70	27	48	21	70
BT50-SEMC32-70	32	58	24	70
BT50-SEMC40-70	40	70	27	70
BT50-SEMC16-100	16	32	17	100
BT50-SEMC22-100	22	40	19	100
BT50-SEMC27-100	27	48	21	100
BT50-SEMC32-100	32	58	24	100
BT50-SEMC40-100	40	70	27	100
BT50-SEMC16-160	16	32	17	160
BT50-SEMC22-160	22	40	19	160
BT50-SEMC27-160	27	48	21	160
BT50-SEMC32-160	32	58	24	160
BT50-SEMC40-160	40	70	27	160

End Mill Holder Weldon 侧固刀柄



			
DIN6359/1835B	≤0.005	G6.3/15000	AD



Size	d	D	L	M	Screw Quantity
BT30-SLA06-50	6	25	50	M6	1
BT30-SLA08-50	8	28	50	M8	1
BT30-SLA10-50	10	35	50	M10	1
BT30-SLA12-50	12	42	50	M12	1
BT30-SLA14-50	14	44	50	M12	1
BT30-SLA16-63	16	48	63	M14	1
BT30-SLA18-63	18	50	63	M14	1
BT30-SLA20-63	20	52	63	M16	1
BT30-SLA25-90	25	65	90	M18*2	2
BT40-SLA06-50	6	25	50	M6	1
BT40-SLA08-50	8	28	50	M8	1
BT40-SLA10-63	10	35	63	M10	1
BT40-SLA12-63	12	42	63	M12	1
BT40-SLA14-63	14	44	63	M12	1
BT40-SLA16-63	16	48	63	M14	1
BT40-SLA18-63	18	50	63	M14	1
BT40-SLA20-63	20	52	63	M16	1
BT40-SLA25-90	25	65	90	M18*2	2
BT40-SLA32-100	32	72	100	M20*2	2
BT40-SLA40-120	40	80	120	M20*2	2
BT40-SLA06-100	6	25	100	M6	1
BT40-SLA08-100	8	28	100	M8	1
BT40-SLA10-100	10	35	100	M10	1
BT40-SLA12-100	12	42	100	M12	1
BT40-SLA14-100	14	44	100	M12	1
BT40-SLA16-100	16	48	100	M14	1
BT40-SLA18-100	18	50	100	M14	1
BT40-SLA20-100	20	52	100	M16	1

AD/B Customized

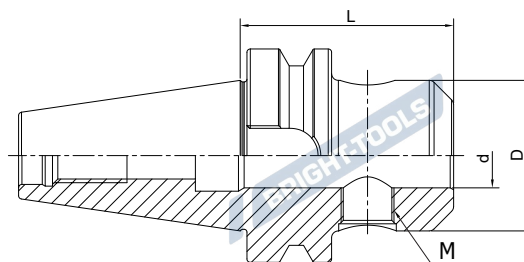
AD/B 可定制

End Mill Holder Weldon

侧固刀柄



			
DIN6359/1835B	≤ 0.005	G6.3/15000	AD



Size	d	D	L	M	Screw Quantity
BT40-SLA06-160	6	25	160	M6	1
BT40-SLA08-160	8	28	160	M8	1
BT40-SLA10-160	10	35	160	M10	1
BT40-SLA12-160	12	42	160	M12	1
BT40-SLA14-160	14	44	160	M12	1
BT40-SLA16-160	16	48	160	M14	1
BT40-SLA18-160	18	50	160	M14	1
BT40-SLA20-160	20	52	160	M16	1
BT40-SLA25-160	25	65	160	M18*2	2
BT40-SLA32-160	32	72	160	M20*2	2
BT40-SLA40-160	40	80	160	M20*2	2
BT50-SLA06-63	6	25	63	M6	1
BT50-SLA08-63	8	28	63	M8	1
BT50-SLA10-63	10	35	63	M10	1
BT50-SLA12-80	12	42	80	M12	1
BT50-SLA14-80	14	44	80	M12	1
BT50-SLA16-80	16	48	80	M14	1
BT50-SLA18-80	18	50	80	M14	1
BT50-SLA20-80	20	52	80	M16	1
BT50-SLA25-100	25	65	100	M18*2	2
BT50-SLA32-105	32	72	105	M20*2	2
BT50-SLA40-110	40	80	110	M20*2	2
BT50-SLA50-125	50	98	125	M24*2	2

AD/B Customized

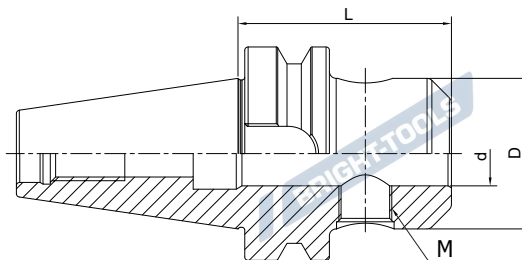
AD/B 可定制

BT

End Mill Holder Weldon 侧固刀柄



			
DIN6359/1835B	≤ 0.005	G6.3/15000	AD



Size	d	D	L	M	Screw Quantity
BT50-SLA06-160	6	25	160	M6	1
BT50-SLA08-160	8	28	160	M8	1
BT50-SLA10-160	10	35	160	M10	1
BT50-SLA12-160	12	42	160	M12	1
BT50-SLA14-160	14	44	160	M12	1
BT50-SLA16-160	16	48	160	M14	1
BT50-SLA18-160	18	50	160	M14	1
BT50-SLA20-160	20	52	160	M16	1
BT50-SLA25-160	25	65	160	M18*2	2
BT50-SLA32-160	32	72	160	M20*2	2
BT50-SLA40-160	40	80	160	M20*2	2
BT60-SLA25-100	25	65	100	M18*2	2
BT60-SLA32-105	32	72	105	M20*2	2
BT60-SLA40-110	40	80	110	M20*2	2
BT60-SLA50-125	50	98	125	M24*2	2

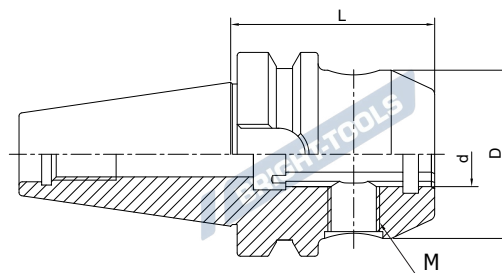
AD/B Customized

AD/B 可定制

End Mill Holder with Coolant Channels

侧固刀柄，端面出水型

			
DIN6359/1835B	≤ 0.005	G6.3/15000	AD



Size	d	D	L	M	Screw Quantity
BT40-SLA06-50K	6	25	50	M6	1
BT40-SLA08-50K	8	28	50	M8	1
BT40-SLA10-63K	10	35	63	M10	1
BT40-SLA12-63K	12	42	63	M12	1
BT40-SLA14-63K	14	44	63	M12	1
BT40-SLA16-63K	16	48	63	M14	1
BT40-SLA18-63K	18	50	63	M14	1
BT40-SLA20-63K	20	52	63	M16	1
BT40-SLA25-90K	25	65	90	M18*2	2
BT40-SLA32-100K	32	72	100	M20*2	2
BT40-SLA40-120K	40	80	120	M20*2	2
BT40-SLA06-100K	6	25	100	M6	1
BT40-SLA08-100K	8	28	100	M8	1
BT40-SLA10-100K	10	35	100	M10	1
BT40-SLA12-100K	12	42	100	M12	1
BT40-SLA14-100K	14	44	100	M12	1
BT40-SLA16-100K	16	48	100	M14	1
BT40-SLA18-100K	18	50	100	M14	1
BT40-SLA20-100K	20	52	100	M16	1

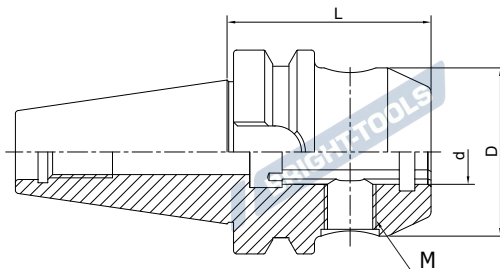
AD/B Customized

AD/B 可定制

BT

End Mill Holder with Coolant Channels 侧固刀柄，端面出水型

			
DIN6359/1835B	≤0.005	G6.3/15000	AD



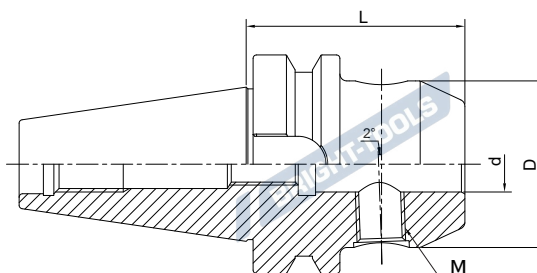
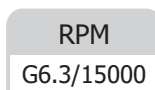
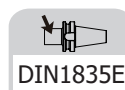
Size	d	D	L	M	Screw Quantity
BT50-SLA06-63K	6	25	63	M6	1
BT50-SLA08-63K	8	28	63	M8	1
BT50-SLA10-63K	10	35	63	M10	1
BT50-SLA12-80K	12	42	80	M12	1
BT50-SLA14-80K	14	44	80	M12	1
BT50-SLA16-80K	16	48	80	M14	1
BT50-SLA18-80K	18	50	80	M14	1
BT50-SLA20-80K	20	52	80	M16	1
BT50-SLA25-100K	25	65	100	M18*2	2
BT50-SLA32-105K	32	72	105	M20*2	2
BT50-SLA40-110K	40	80	110	M20*2	2
BT50-SLA06-100K	6	25	100	M6	1
BT50-SLA08-100K	8	28	100	M8	1
BT50-SLA10-100K	10	35	100	M10	1
BT50-SLA12-100K	12	42	100	M12	1
BT50-SLA14-100K	14	44	100	M12	1
BT50-SLA16-100K	16	48	100	M14	1
BT50-SLA18-100K	18	50	100	M14	1
BT50-SLA20-100K	20	52	100	M16	1

AD/B Customized

AD/B 可定制

End Mill Holder Whistle Notch

側固式铣刀柄，斜 2 度



Size	d	D	L	M	Screw Quantity
BT40-SLB06-50	6	25	50	M6	1
BT40-SLB08-50	8	28	50	M8	1
BT40-SLB10-63	10	35	63	M10	1
BT40-SLB12-63	12	42	63	M12	1
BT40-SLB14-63	14	44	63	M12	1
BT40-SLB16-63	16	48	63	M14	1
BT40-SLB18-63	18	50	63	M14	1
BT40-SLB20-63	20	52	63	M16	1
BT40-SLB25-90	25	65	90	M18*2	2
BT40-SLB32-100	32	72	100	M20*2	2
BT40-SLB40-120	40	80	120	M20*2	2
BT50-SLB06-63	6	25	63	M6	1
BT50-SLB08-63	8	28	63	M8	1
BT50-SLB10-63	10	35	63	M10	1
BT50-SLB12-80	12	42	80	M12	1
BT50-SLB14-80	14	44	80	M12	1
BT50-SLB16-80	16	48	80	M14	1
BT50-SLB18-80	18	50	80	M14	1
BT50-SLB20-80	20	52	80	M16	1
BT50-SLB25-100	25	65	100	M18*2	2
BT50-SLB32-105	32	72	105	M20*2	2
BT50-SLB40-110	40	80	110	M20*2	2

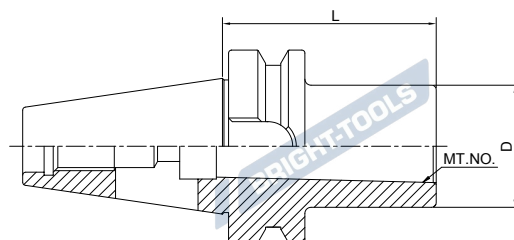
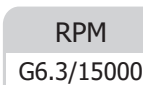
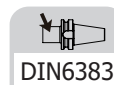
AD/B Customized

AD/B 可定制



Morse Taper Adapter with Tang

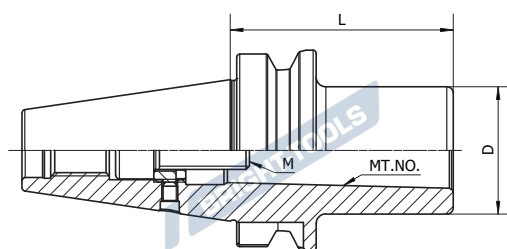
带扁尾莫氏刀柄



Size	MT.NO.	D	L
BT30-MTA1-45	1	25	45
BT30-MTA2-60	2	32	60
BT30-MTA3-75	3	40	75
BT40-MTA1-50	1	25	50
BT40-MTA2-50	2	32	50
BT40-MTA3-70	3	40	70
BT40-MTA4-95	4	48	95
BT50-MTA1-45	1	25	45
BT50-MTA2-60	2	32	60
BT50-MTA3-65	3	40	65
BT50-MTA3-180	3	40	180
BT50-MTA4-95	4	48	95
BT50-MTA4-180	4	48	180
BT50-MTA5-105	5	63	105
BT60-MTA3-65	3	40	65
BT60-MTA4-95	4	48	95
BT60-MTA5-105	5	63	105
BT60-MTA6-170	6	85	170

Morse Taper Adapter with Drawbar

带螺纹孔莫氏刀柄

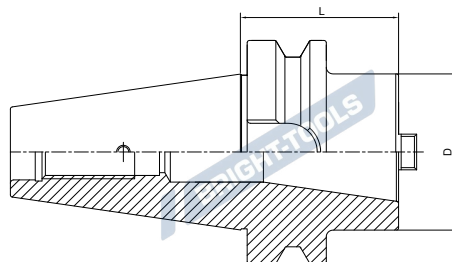


Size	MT.NO.	D	L	M
BT40-MTB1-50	1	25	50	M6
BT40-MTB2-50	2	32	50	M10
BT40-MTB3-70	3	40	70	M12
BT40-MTB4-95	4	48	95	M16
BT50-MTB1-45	1	25	45	M6
BT50-MTB2-60	2	32	60	M10
BT50-MTB3-65	3	40	65	M12
BT50-MTB4-70	4	48	70	M16
BT50-MTB5-120	5	63	120	M20
BT60-MTB2-60	2	32	60	M10
BT60-MTB3-65	3	40	65	M12
BT60-MTB4-70	4	48	70	M16
BT60-MTB5-120	5	63	120	M20
BT60-MTB6-150	6	85	150	M24

Tool Holder Adapter Sleeve 转换刀柄



A ↗	RPM
≤0.005	G6.3/15000

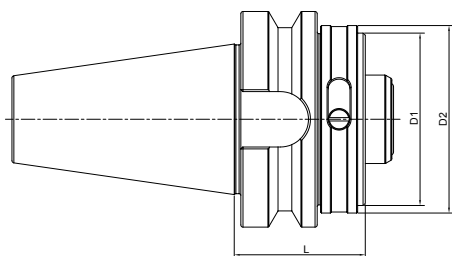


Size	D	L
BT40-BT30-60	51	60
BT40-BT40-100	63	100
BT50-BT40-70	70	70
BT50-BT50-120	97	120

Tool Holder Adapter Sleeve 转换刀柄



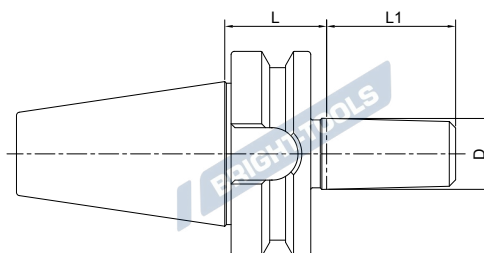
A ↗	AD
≤0.005	AD



Size	D1	D2	L
BT30-HSK32C-40	32	37	40
BT30-HSK40C-40	40	45	40
BT40-HSK32C-40	32	37	40
BT40-HSK40C-40	40	45	40
BT40-HSK50C-50	50	55	50
BT40-HSK63C-70	63	70	70
BT50-HSK32C-50	32	37	50
BT50-HSK40C-50	40	45	50
BT50-HSK50C-60	50	55	60
BT50-HSK63C-60	63	70	60
BT50-HSK80C-60	80	87	60
BT50-HSK100C-90	100	110	90

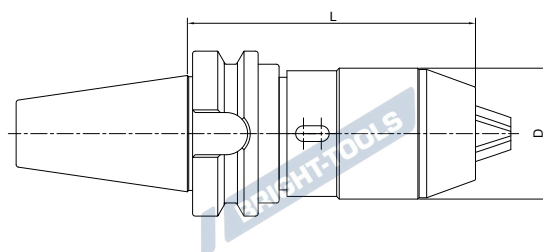
Drill Chuck Adapter 钻接杆

 DIN238	 A $\nearrow$ ≤ 0.005	 RPM G6.3/15000
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Size	D	L	L1
BT30-B12-25	B12	25	18.5
BT30-B16-25	B16	25	24
BT40-B12-32	B12	32	18.5
BT40-B16-32	B16	32	24
BT40-B18-32	B18	32	32
BT40-B22-32	B22	32	40.5
BT50-B16-45	B16	45	24
BT50-B18-45	B18	45	32
BT50-B22-45	B22	45	40.5

APU Drill Chuck Holder APU 钻夹头刀柄



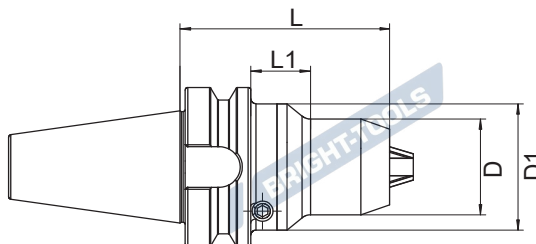
Size	D	L	Capacity
BT30-APU08-80	37	80	1-8
BT30-APU13-110	50	110	1-13
BT40-APU08-85	37	85	1-8
BT40-APU13-105	50	105	1-13
BT40-APU16-110	54.5	110	3-16
BT50-APU08-90	37	90	1-8
BT50-APU13-105	50	105	1-13
BT50-APU16-115	54.5	115	3-16

BT

Precision Drill Chuck Holder

精密钻夹头刀柄

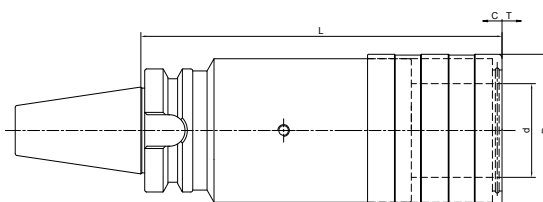
A ↗	RPM
≤0.03	G6.3/15000



Size	D	D1	L	L1	Capacity
BT30-CPU10-90	38	50	90	36	1-10
BT40-CPU10-80	38	50	80	21	1-10
BT40-CPU13-90	50	-	90	-	1-13
BT40-CPU16-90	50	-	90	-	1-16
BT50-CPU13-100	50	-	100	-	1-13
BT50-CPU16-100	50	-	100	-	1-16

Quick Change Tapping Chuck with Length Compensation

弹性快换攻丝刀柄



Size	d	D	L	T	C
BT30-TC312-70	19	36	70	7.5	7.5
BT30-TC820-95	31	54	95	12.5	12.5
BT40-TC312-65	19	36	65	7.5	7.5
BT40-TC820-93	31	54	93	12.5	12.5
BT40-TC1433-166	48	78	166	22	22
BT50-TC312-100	19	36	100	7.5	7.5
BT50-TC820-100	31	54	100	12.5	12.5
BT50-TC1433-142	48	78	142	22	22

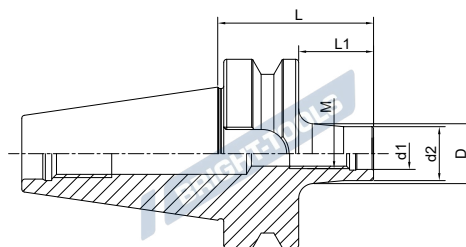
Screw-in Milling Cutter Holder

锁牙刀柄, 锥柄型

A ↗
≤0.005

RPM
G6.3/15000

AD



Size	d1	d2	D	L	L1	M
BT40-SOM08-52 L=25	8.5	14.5	16	52	25	8
BT40-SOM08-77 L=50	8.5	14.5	21	77	50	8
BT40-SOM08-102 L=75	8.5	14.5	23	102	75	8
BT40-SOM08-127 L=100	8.5	14.5	25	127	100	8
BT40-SOM10-32 L=5	10.5	18	18	32	5	10
BT40-SOM10-52 L=25	10.5	18	20	52	25	10
BT40-SOM10-77 L=50	10.5	18	23	77	50	10
BT40-SOM10-102 L=75	10.5	18	28	102	75	10
BT40-SOM10-127 L=100	10.5	18	32	127	100	10
BT40-SOM10-177 L=150	10.5	18	36.5	177	150	10
BT40-SOM12-32 L=5	12.5	21	21	32	5	12
BT40-SOM12-52 L=25	12.5	21	24	52	25	12
BT40-SOM12-77 L=50	12.5	21	24	77	50	12
BT40-SOM12-102 L=75	12.5	21	31	102	75	12
BT40-SOM12-127 L=100	12.5	21	33	127	100	12
BT40-SOM12-152 L=125	12.5	21	35	152	125	12
BT40-SOM12-177 L=150	12.5	21	40	177	150	12
BT40-SOM16-32 L=5	17	29	29	32	5	16
BT40-SOM16-52 L=25	17	29	30	52	25	16
BT40-SOM16-77 L=50	17	29	34	77	50	16
BT40-SOM16-102 L=75	17	29	34	102	75	16
BT40-SOM16-127 L=100	17	29	36	127	100	16
BT40-SOM16-152 L=125	17	29	39	152	125	16
BT40-SOM16-177 L=150	17	29	41	177	150	16
BT50-SOM08-88 L=50	8.5	14.5	23	88	50	8
BT50-SOM08-138 L=100	8.5	14.5	25	138	100	8
BT50-SOM08-188 L=150	8.5	14.5	31	188	150	8
BT50-SOM10-88 L=50	10.5	18	23	88	50	10
BT50-SOM10-138 L=100	10.5	18	32	138	100	10
BT50-SOM10-188 L=150	10.5	18	36.5	188	150	10

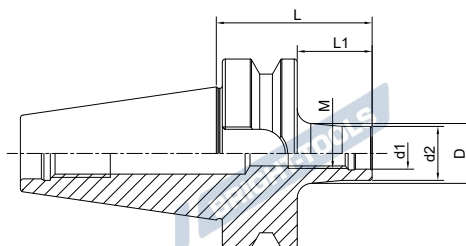
BT

Screw-inMilling Cutter Holder

锁牙刀柄，锥柄型



A ↗	RPM	
≤0.005	G6.3/15000	AD



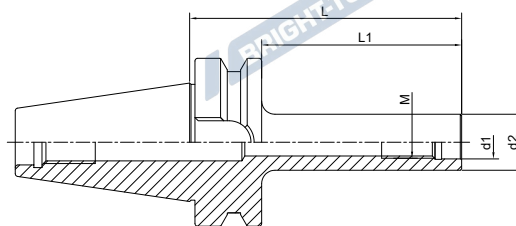
Size	d1	d2	D	L	L1	M
BT50-SOM12-88 L=50	12.5	21	24	88	50	12
BT50-SOM12-138 L=100	12.5	21	33	138	100	12
BT50-SOM12-188 L=150	12.5	21	40	188	150	12
BT50-SOM16-88 L=50	17	29	34	88	50	16
BT50-SOM16-138 L=100	17	29	36	138	100	16
BT50-SOM16-188 L=150	17	29	41	188	150	16

Screw-in Milling Cutter Holder

锁牙刀柄，直柄型



A ↗	RPM	
≤0.005	G6.3/15000	AD



Size	d1	d2	L	L1	M
BT40-M10-102 L=75	10.5	18	102	75	10
BT40-M10-127 L=100	10.5	18	127	100	10
BT40-M10-177 L=150	10.5	18	177	150	10
BT40-M12-102 L=75	12.5	21	102	75	12
BT40-M12-127 L=100	12.5	21	127	100	12
BT40-M12-152 L=125	12.5	21	152	125	12
BT40-M12-177 L=150	12.5	21	177	150	12
BT40-M16-102 L=75	17	29	102	75	16
BT40-M16-127 L=100	17	29	127	100	16
BT40-M16-152 L=125	17	29	152	125	16
BT40-M16-177 L=150	17	29	177	150	16
BT50-M10-138 L=100	10.5	18	138	100	10
BT50-M10-188 L=150	10.5	18	188	150	10
BT50-M12-138 L=100	12.5	21	138	100	12
BT50-M12-188 L=150	12.5	21	188	150	12
BT50-M16-138 L=100	17	29	138	100	16
BT50-M16-188 L=150	17	29	188	150	16

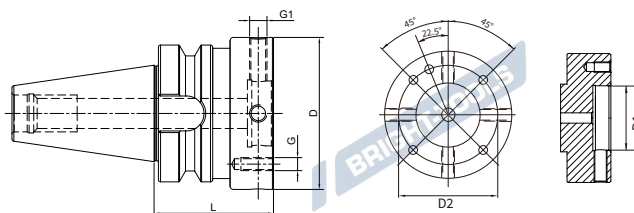
Runout Adjustable Flange Adapter

可调节精度法兰刀柄

A ↗
≤0.002

RPM
G2.5/25000

AD



Size	D	D1	D2	L	G	G1
BT30-MOD060-050	60	30	44	50	M5	M8x1
BT30-MOD070-050	70	35	53	50	M6	M8x1
BT40-MOD060-050	60	30	44	50	M5	M8x1
BT40-MOD070-050	70	35	53	50	M6	M8x1
BT40-MOD080-050	80	40	63	50	M6	M8x1
BT40-MOD100-070	100	50	79	70	M8	M10x1
BT50-MOD060-070	60	30	44	70	M5	M8x1
BT50-MOD070-070	70	35	53	70	M6	M8x1
BT50-MOD080-070	80	40	63	70	M6	M8x1
BT50-MOD100-070	100	50	79	70	M8	M10x1
BT50-MOD117-080	117	60	96	80	M8	M10x1
BT50-MOD140-080	140	80	119	80	M10	M10x1

BT

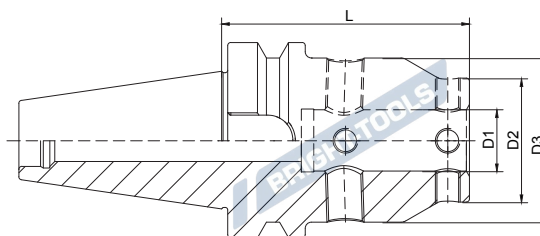
UM Adjustable Tool Holder

UM 调零刀柄

A ↗
≤0.003

RPM
G2.5/25000

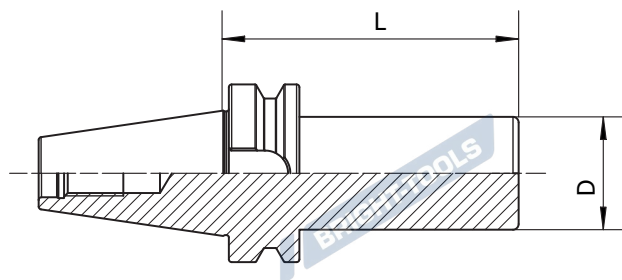
AD



Size	D1	D2	D3	L
BT30-UM12-65	12	28	44.5	65
BT30-UM16-75	16	32	48	75
BT30-UM20-85	20	40	53	85
BT30-UM25-95	25	48	63	95
BT30-UM32-100	32	52	63	100
BT40-UM12-70	12	28	44.5	70
BT40-UM16-70	16	32	48	70
BT40-UM20-80	20	40	53	80
BT40-UM25-100	25	48	63	100
BT40-UM32-95	32	52	63	95
BT50-UM12-80	12	28	44.5	80
BT50-UM16-85	16	32	48	85
BT50-UM20-90	20	40	53	90
BT50-UM25-105	25	48	63	105
BT50-UM32-105	32	52	63	105

Boring Bar Blank

基础柄

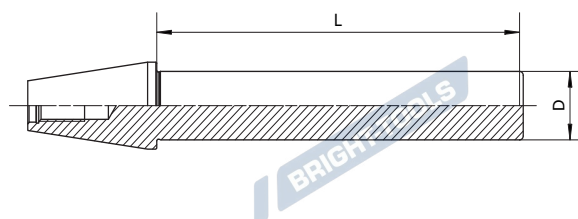


Size	D	L
BT30-D50-160	50	160
BT40-D63-160	63	160
BT40-D63-250	63	250
BT50-D100-160	100	160
BT50-D100-250	100	250

BT

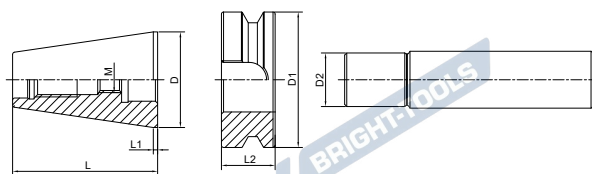
Test Arbor

主轴检测棒

A ↗
≤0.002


Size	D	L
BT30-32-300	32	300
BT40-40-300	40	300
BT50-50-300	50	300

Alignment Tool for ATC Arm 调整机械手用组合模具



Size	D	D1	D2	L	L1	L2
BT30-ATC-18D	31.75	46	18	50.4	2	20
BT40-ATC-20D	44.45	63	20	67.4	2	25
BT50-ATC-28D	69.85	100	28	104.8	3	35

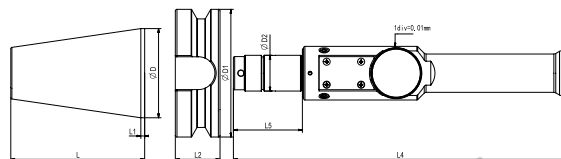
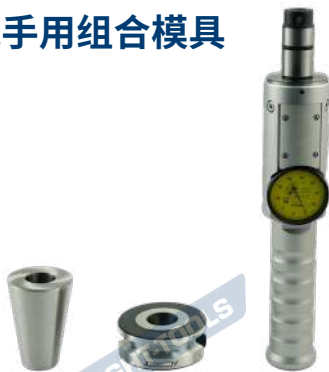
Usage:

- 1) Put the Taper to the machine Spindle
- 2) Install flange to the ATC arm
- 3) Insert Pin into the flange
- 4) Adjust ATC arm and make sure the pin front part into the flange completely.

使用方法:

- 1) 将锥度安装到机床主轴上
- 2) 将法兰安装到 ATC 臂上
- 3) 将销钉插入法兰中
- 4) 调整 ATC 臂并确保销钉前部完全进入法兰中。

Alignment Tool for ATC Arm 调整机械手用组合模具



Size	D	D1	D2	L	L1	L2	L4	L5
BT30-ATC18	31.75	46	18	50.4	2	20	251	44
BT40-ATC20	44.45	63	20	67.4	2	25	251	44
BT50-ATC28	69.85	100	28	104.8	3	35	261	54

Usage:

1. Install the calibration taper to the machine spindle.
2. Install the calibration flange on the ATC machine.
3. Insert the calibration pin into the calibration flange.
4. Rotate the calibration pin to find the maximum and minimum positions of the pointer.
value position of the pointer. This direction is the direction of eccentricity, and the amount of eccentricity is half of the difference.
5. Adjust the ATC manipulator and ensure that the front of the calibration pin is fully inserted into the flange.

使用方法

1. 将校正锥柄安装到机床主轴。
2. 将校正法兰安装在 ATC 机械手上。
3. 将校正销棒插入校正法兰。
4. 旋转校正销棒，找到指针的最大值位置和最小值位置。
该方向即偏心方向，偏心量为差值的一半。
5. 调整 ATC 机械手并确保校正销棒前端完全插入法兰中。